WHAT IS CLAIMED IS:

1. A method for manufacturing a glass sheet with the float glass method by forming molten raw glass material on a metal bath into a glass ribbon, the method comprising:

making a surface of the glass ribbon facing the metal bath uneven by bringing said surface into contact with bubbles generated in the metal bath.

- 2. The method of Claim 1, wherein the bubbles are brought into contact with the glass ribbon at a location on the metal bath where the viscosity of the glass ribbon is between 10³ and 10⁶ poise.
 - 3. The method of Claim 1, comprising:
 making the surface of the glass ribbon facing the metal bath uneven;
 and

forming a thin film on a surface of the glass ribbon facing away from the metal bath.

4. A method for manufacturing a glass sheet with the float glass method by forming molten raw glass material on a metal bath into a glass ribbon, the method comprising:

making a surface of the glass ribbon uneven by bringing said surface into contact with a roller arranged downstream from the metal bath in a conveyance direction of the glass ribbon.

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- 5. The method of Claim 4, wherein the surface is made uneven by contacting the roller with the glass ribbon at a location where the viscosity of the glass ribbon is between 10^7 and 10^{13} poise.
- 30 6. The method of Claim 4, wherein said roller is a roller for lifting the glass ribbon out of the float bath.
 - 7. The method of Claim 4, comprising making the surface of the glass ribbon facing the metal bath uneven;
- forming a thin film on a surface of the glass ribbon facing away from the metal bath.